

# WRM

TCODE – QA32

Inspection Lot Selection

Selection Profile

Lot Created On 01.01.2020 to 18.04.2020

Start of Inspection to

End of Inspection to

Plant 2000 to

Insp. Lot Origin to

Material 60105578870030 to

Batch to

Vendor to

Manufacturer to

Customer to

Materials by Class

Maximum No. of Hits 100

List Settings

Select All Inspection Lots

Select Only Inspection Lots Without a Usage Decision

Select Only Inspection Lots with a Usage Decision

Layout 1 STANDARD

Ref. Field Monitor 3 Degree of Proc. for Insp. Lot

Press On Execute Button.

## RESULT RECORDING

Monit...	A	Insp. Lot	Material	Plant	Lot Qty	BU	LT...	ST...	Start Date	End Date	System Status
●○○		400000	60105578870030	2000	2.020	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.020	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.030	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.050	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.060	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.070	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.070	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.070	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.043	TO	0	0	28.03.2020	28.03.2020	LTCA CALC
●○○		400000	60105578870030	2000	2.043	TO	0	0	28.03.2020	28.03.2020	LTCA CALC
●○○		400000	60105578870030	2000	4	TO	0	0	03.04.2020	03.04.2020	REL CALC SPRQ

Monit...	A	Insp. Lot	Material	Plant	Lot Qty	BU	LT...	ST...	Start Date	End Date	System Status
●○○		400000	60105578870030	2000	2.020	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.020	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.030	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.050	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.060	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.070	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.070	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.070	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000	60105578870030	2000	2.043	TO	0	0	28.03.2020	28.03.2020	LTCA CALC
●○○		400000	60105578870030	2000	2.043	TO	0	0	28.03.2020	28.03.2020	LTCA CALC
●○○		400000	60105578870030	2000	4	TO	0	0	03.04.2020	03.04.2020	REL CALC SPRQ

Select the inspection lot and click on "Result".

The screenshot shows the SAP Worklist for Inspection Lots. The main table lists inspection lots with columns for Material, Plant, Lot Qty, and Start/End Dates. The right-hand pane shows a summary table with the following data:

Op...	Short Text	Insp. rel.	Work Ctr	Plnt	Seq.
0010	chemical analysis	▲	QUALITY	2000	0
0020	Mechanical properties	▲	QUALITY	2000	0
0030	Metlurgical properties	▲	QUALITY	2000	0

Select one by one operations and fill result.

The screenshot shows the SAP inspection results table. The table has columns for A..., R..., S..., Short text for the i..., Specifications, Inspect, Inspected, Si..., Result, Original Va..., V..., Defect ..., Attribute, Insp.descriptn, L..., C..., and Char. The table lists various chemical elements and their specifications, such as Carbon, Manganese, Sulphur, Phosphorus, Silicon, Copper, Chromium, MOLYBDENUM, VANADIUM, Nickel, Carbon Equivalent, MICRO ALLOYING EL..., Nb, and Boron.

The screenshot shows the SAP inspection results table with a "Make a decision" dialog box open for the Carbon entry. The dialog box has two options: "Accept" (selected) and "Reject". The table shows the Carbon entry with a result of 0.1000 and a specification of 0.100 .. 0.250 %.

Save the entries.

## UD

Select the line and press on "Usage Decision".

Monit...	A	Insp. Lot	Material	Plant	Lot Qty	BUn	LT...	ST...	Start Date	End Date	System Status
●○○	✓	400000...	60105578870030	2000	2.020	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000...	60105578870030	2000	2.020	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000...	60105578870030	2000	2.030	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000...	60105578870030	2000	2.050	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000...	60105578870030	2000	2.060	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000...	60105578870030	2000	2.070	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000...	60105578870030	2000	2.070	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000...	60105578870030	2000	2.070	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
●○○		400000...	60105578870030	2000	2.043	TO	0	0	28.03.2020	28.03.2020	LTCA CALC
●○○		400000...	60105578870030	2000	2.043	TO	0	0	28.03.2020	28.03.2020	LTCA CALC
●○○		400000...	60105578870030	2000	4	TO	0	0	03.04.2020	03.04.2020	REL CALC SPRQ

Select the UD Code (Either Accept Or Reject) accordingly.

Usage Decision Edit Goto Extras Environment Inspection Processing System Help

Record Usage Decision: Characteristic Overview

Defects Inspection Lot Results History Defective Quantity Complete Inspection Administrative Data Change History

Inspection Lot: 40000000465  
Material: 60105578870030  
Batch: WIRE ROD COILS\_IS 7887 GR 3\_5.50DIA  
System Status: REL CALC SPRQ  
End Date: 19.03.2020

Usage Decision for Inspection Lot

- Decision Usage Decisions
- 01 Goods receipt (Wareneingang)
- 02 Goods issue (Warenausgang)
- 03 Production
- 04 Goods receipt from production
  - A Accept
  - A.1 Other batch
  - A.2 Other material
  - R Rejected
  - R.1 Return Delivery
  - R.2 Rework
  - R.3 Scrapping
  - R.4 Start 100% inspection
  - R.Q Reject and start Q-activity
  - X Other usage decision (see the UD text)
  - A.0 Acceptance (automatic stock posting)
- 05 Goods receipt (Wareneingang)
- 07 Vendor audit (Lieferantenaudit)
- 09 Deadline monitoring (Terminüberw.)

Usage Decision

UD Code: SLED/BBD  
Quality Score: 0  
FollowUpActn:

Press on Inspected Lot Stock tab.

Usage Decision Edit Goto Extras Environment Inspection Processing System Help

Record Usage Decision: Stock

Stock Posting Log Material Documents... Stock Inspection Lot Change History

Inspection Lot: 4000000465  
 Material: 60105578870030  
 WIRE ROD COILS\_IS 7887 GR 3\_5.50DIA  
 Batch: 2000055C03 WRFY  
 System Status: UD ICCO SPRQ UserStatus:  
 End Date: 19.03.2020

Defects Characteristics Inspection Lot Stock

Insp. Lot Qty: 2.020 TO Insp. Stock:   
 Sample Size: 0 TO

Doc...

Quantity posted		To be posted		StLoc	Proposal
Total	0	0	2.020	WRFY	Document
To Unrestricted Use	0				Document
To Scrap	0				Document
To Sample Consump	0				Document
To Blocked Stock	0			WRFY	Document
To New Material	0			WRFY	Material
To Reserves	0				Document
Return Posting	0				Document

Save it.

After refreshing, line will be disappeared from list.

List Edit Goto Settings System Help

Change Data for Inspection Lot: Worklist for Inspection Lots

Usage Decision Results

Monit...	A	Insp. Lot	Material	Plant	Lot Qty	BUn	LT...	ST...	Start Date	End Date	System Status
<input checked="" type="checkbox"/>		400000...	60105578870030	2000	2.020	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
<input checked="" type="checkbox"/>		400000...	60105578870030	2000	2.030	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
<input checked="" type="checkbox"/>		400000...	60105578870030	2000	2.050	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
<input checked="" type="checkbox"/>		400000...	60105578870030	2000	2.060	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
<input checked="" type="checkbox"/>		400000...	60105578870030	2000	2.070	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
<input checked="" type="checkbox"/>		400000...	60105578870030	2000	2.070	TO	0	0	19.03.2020	19.03.2020	REL CALC SPRQ
<input checked="" type="checkbox"/>		400000...	60105578870030	2000	2.043	TO	0	0	28.03.2020	28.03.2020	LTCA CALC
<input checked="" type="checkbox"/>		400000...	60105578870030	2000	2.043	TO	0	0	28.03.2020	28.03.2020	LTCA CALC
<input checked="" type="checkbox"/>		400000...	60105578870030	2000	4	TO	0	0	03.04.2020	03.04.2020	REL CALC SPRQ