TCODE – QA32

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Inspection Lot Selection			
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nspection lot selection			
Selection Profile			
Lot created on	17.04.2020	to 17.04.2020	
Insp. start date		to	
End of Inspection		to	
Plant		to	
Insp.lot origin		to	
Material [×]	40115020251200	to	
Batch		to	
Vendor		to	
Manufacturer		to	
Customer		to	
Material class	Class selection		
Maximum No. of Hits	100	_	
ist settings			
 Select all inspection lots 			
 Select only inspection lots without a unit 	isage decision		
 Select only inspection lots with a usage 	e decision		
Layout	1STANDARD		
Ref. field monitor	3 Degree of proc. for	insp. lot 🗸	

Press On Execute Button.

RESULT RECORDING

🔄 List	<u>E</u> dit	<u>G</u> oto <u>S</u> etti	ings S <u>y</u> stem <u>H</u> elp									
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🗊 Monit_	A	Inspection Lot	t Material	Batch	Plant	Lot Qty	BUn	LT	ST	Start date	End Date	System Status
000		40005867645	5 <u>40115020251200</u>	0234720Q01	ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC SPRQ
000		40005867646	<u>40115020251200</u>	0234720Q02	ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC SPRQ
000		40005867647	40115020251200	0234720Q03	ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC SPRQ
000		40005867648	40115020251200	0234720Q04	ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL_CALC SPRQ
000		40005867649	40115020251200	0234720Q05	ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL_CALC SPRQ
000		40005867650	40115020251200	0234720Q06	ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC SPRQ
000		40005867651	40115020251200	0234720Q07	ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC SPRQ
000		40005867652	40115020251200	0234720Q08	ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC SPRQ
000		40005867653	40115020251200	0234720Q09	ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL_CALC SPRQ
000		40005867654	40115020251200	0234720Q10		2.111	Τ	0	0	17.04.2020	17.04.2020	REL_CALC SPRQ
000		40005867655	40115020251200	0234720011	ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL_CALC SPRQ
000		40005867656	40115020251200	0234720Q12		2.111	Τ	0	0	17.04.2020	17.04.2020	REL_CALC SPRQ
000		40005867657	40115020251200	0234720Q13	ES01	2.111	T	0	0	17.04.2020	17.04.2020	REL_CALC SPRQ
000		40005867658	3 40115020251200	0234720Q14		2.111	Т	0	0	17.04.2020	17.04.2020	REL_CALC SPRQ
000		40005867659	40115020251200	0234720Q15		2.111	Τ	0	0	17.04.2020	17.04.2020	REL_CALC SPRO

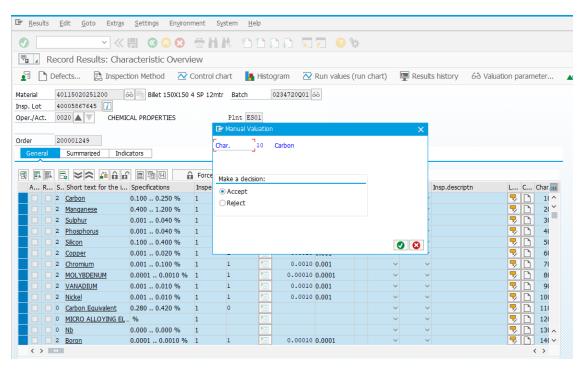
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E.	Monit A		Inspectior	n Lot	Material			Batc	h	Plant	Lot Qty	BUn l	T	ST. Sta	irt date	End Date	Syst	tem Status	5		Change i	nspection results	(Ctrl+Shift+F8)
	000	:	40005867	7645	401150	202512	00	0234	720Q01	ES01	2.111	T	0	0 17	.04.2020	17.04.2020) REL	CALC SP	RQ				
	000	:	40005867	7 <u>646</u>	<u>401150</u>	202512	00	<u>0234</u>	720Q02	ES01	2.111	T	0	0 17	.04.2020	17.04.2020) REL	CALC SP	RQ				
	000	1	40005867	7647	<u>401150</u>	202512	00	0234	720Q03	ES01	2.111	T	0	0 17	.04.2020	17.04.2020) REL	CALC SPI	RQ				
	000	:	40005867	7 <u>648</u>	<u>401150</u>	202512	00	0234	720Q04	ES01	2.111	T	0	0 17	.04.2020	17.04.2020) REL	CALC SPI	RQ				
	000	4	40005867	7 <u>649</u>	<u>401150</u>	202512	00	0234	720Q05	ES01	2.111	T	0	0 17	.04.2020	17.04.2020) REL	CALC SPI	RQ				
	000	4	40005867	7 <u>650</u>	<u>401150</u>	202512	00	0234	720Q06	ES01	2.111	T	0	0 17	.04.2020	17.04.2020) REL	CALC SP	RQ				
	000	4	40005867	7651	401150	202512	00	0234	720Q07	ES01	2.111	T	0	0 17	.04.2020	17.04.2020	REL	CALC SP	RQ				
	000	4	40005867	7652	401150	202512	00	0234	720Q08	ES01	2.111	T	0	0 17	.04.2020	17.04.2020	REL	CALC SP	RQ				
	000	:	40005867	7653	401150	202512	00	0234	720Q09	ES01	2.111	T	0	0 17	.04.2020	17.04.2020	REL	CALC SP	RQ				
	000	4	40005867	7654	401150	202512	00	0234	720010	ES01	2.111	T	0	0 17	.04.2020	17.04.2020	REL	CALC SP	RQ				
	000		40005867	7655	401150	202512	00	0234	720011	ES01	2.111	Τ	0	0 17	.04.2020	17.04.2020	REL	CALC SPI	RQ				
	000	-	40005867	7656	401150	202512	00	0234	720012	ES01	2.111	T.	0	0 17	.04.2020	17.04.2020	REL	CALC SP	RQ				
	000	4	40005867	7657	401150	202512	00	0234	720013	ES01	2.111	T	0	0 17	.04.2020	17.04.2020	REL	CALC SPI	RQ				
	000	4	40005867	7658	401150	202512	00	0234	720014	ES01	2.111	T.	0	0 17	.04.2020	17.04.2020	REL	CALC SPI	RQ				
	000		40005867	7659	401150	202512	00		720015		2.111		0	0 17	.04.2020	17.04.2020		CALC SPI	RO				

Select the inspection lot and click on "Result".

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			-	💽 Cu	irrent node no. (1) 2 En	tries foun					
	~		8	Re	estrictions							
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🗊 Monit	A Inspection Lot	Material		0010	PHYSICAL PROP	ERTIES			0			
000	40005867645	401150202512	00	0020	CHEMICAL PROP	PERTIES			0			
000	40005867646	401150202512	.00									
000	40005867647	401150202512	00									
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Select "CHEMICAL PROPERTIES" and fill result.

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🖥 🔺 Record Results: (Characteristic Overv	iew											
🗈 🗋 Defects 🛃 In:	spection Method 🛛 🔀	Control cha	rt 🛛 🚹	Histogram	$\overline{\mathbf{v}}$	Run values	(run	chart)	🖳 Result	ts history	60 Valuation p	aram	eter
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	he i Specifications	Inspect	Inspected	Si Result			v	Defect		Insp.descriptr			Char.
2 <u>Carbon</u>	0.100 0.250 %	1	Inspected	2	0.1000	0.1	V	~	~			D	10
2 Carbon 2 Manganese	0.100 0.250 % 0.400 1.200 %	1	Inspected 1 1	a a	0.1000 0.4000	0.1 0.4	V	~	~		7		1(2(
2 Carbon 2 Manganese 2 Sulphur	0.100 0.250 % 0.400 1.200 % 0.001 0.040 %	1 1 1	Inspected 1 1 1	a a	0.1000 0.4000 0.0010	0.1 0.4 0.001	V	~	~		7) 7) 7)		1(2(3(
2 Carbon 2 Manganese 2 Sulphur 2 Phosphorus	0.100 0.250 % 0.400 1.200 % 0.001 0.040 % 0.001 0.040 %	1 1 1 1 1	Inspected 1 1 1 1 1		0.1000 0.4000 0.0010 0.0010	0.1 0.4 0.001 0.001	V	~ ~ ~	~		7) 7) 7) 7)		1(2(3(4(
2 Carbon 2 Manganese 2 Sulphur	0.100 0.250 % 0.400 1.200 % 0.001 0.040 % 0.001 0.040 % 0.100 0.400 %	1 1 1	Inspected 1 1 1 1 1 1 1		0.1000 0.4000 0.0010 0.0010 0.1000	0.1 0.4 0.001 0.001 0.1	V	~	~		9 9 9 9		1(2(3(
2 Carbon 2 Manganese 2 Sulphur 2 Phosphorus	0.100 0.250 % 0.400 1.200 % 0.001 0.040 % 0.001 0.040 %	1 1 1 1 1	Inspected 1 1 1 1 1 1 1 1		0.1000 0.4000 0.0010 0.0010	0.1 0.4 0.001 0.001 0.1	V	~ ~ ~	~		9 9 9 9 9		1(2(3(4(
2 Carbon 2 Manganese 2 Sulphur 2 Phosphorus 2 Silicon	0.100 0.250 % 0.400 1.200 % 0.001 0.040 % 0.001 0.040 % 0.100 0.400 %	1 1 1 1 1	Inspected 1 1 1 1 1 1 1 1 1 1		0.1000 0.4000 0.0010 0.0010 0.1000	0.1 0.4 0.001 0.001 0.1 0.001	V	~ ~ ~	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~		9 9 9 9		1(2(3(4(5(
2 Carbon 2 Manganese 2 Sulphur 2 Phosphorus 2 Silicon 2 Copper	0.100 0.250 % 0.400 1.200 % 0.001 0.040 % 0.001 0.040 % 0.100 0.400 % 0.001 0.020 %	1 1 1 1 1 1 1 1	Inspected 1 1 1 1 1 1 1 1 1 1 1 1 1		0.1000 0.4000 0.0010 0.0010 0.1000 0.0010	0.1 0.4 0.001 0.001 0.1 0.001 0.001	V	~ ~ ~ ~			9 9 9 9 9		1(2(3(4(5(6(
2 Carbon 2 Manganese 2 Sulphur 2 Phosphorus 2 Silicon 2 Copper 2 Chromium	0.100 0.250 % 0.400 1.200 % 0.001 0.040 % 0.001 0.040 % 0.100 0.400 % 0.001 0.020 % 0.001 0.100 %	1 1 1 1 1 1 1 1	Inspected 1 1 1 1 1 1 1 1 1 1 1 1 1		0.1000 0.4000 0.0010 0.0010 0.1000 0.0010 0.0010	0.1 0.4 0.001 0.001 0.1 0.001 0.001 0.001 0.0001	V	~ ~ ~ ~			9 9 9 9 9 9 9		1(2(3(4(5(6(7(
2 Carbon 2 Manganese 2 Subhur 2 Phosphorus 2 Silicon 2 Copper 2 Chromium 2 MOLYBDENUM	0.100 0.250 % 0.400 1.200 % 0.001 0.040 % 0.001 0.040 % 0.100 0.400 % 0.001 0.020 % 0.001 0.100 % 0.0001 0.010 %	1 1 1 1 1 1 1 1 1	Inspected 1 1 1 1 1 1 1 1 1 1 1 1 1		0.1000 0.4000 0.0010 0.0010 0.1000 0.0010 0.0010 .00010	0.1 0.4 0.001 0.001 0.1 0.001 0.001 0.001 0.0001 0.001	V	× × × ×			9 9 9 9 9 9 9 9 9 9 9		1(2(3(4(5(6(7(8(
2 Carbon 2 Manganese 2 Subhur 2 Phosphorus 2 Silicon 2 Copper 2 Chromium 2 MOLYBDENUM 2 VANADIUM	0.100 0.250 % 0.400 1.200 % 0.001 0.040 % 0.001 0.040 % 0.100 0.400 % 0.001 0.020 % 0.001 0.010 % 0.0001 0.010 %	1 1 1 1 1 1 1 1 1 1 1	Inspected 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		0.1000 0.4000 0.0010 0.0010 0.1000 0.0010 0.0010 0.0010 0.0010	0.1 0.4 0.001 0.001 0.1 0.001 0.001 0.001 0.0001 0.001	V	× × × ×			9, 9, 9, 9, 9, 9, 9, 9, 9, 9, 9, 9, 9, 9		1(2(3(4(5(6(7(8(9(
2 Carbon 2 Anganese 2 Subhur 2 Subhur 2 Silkon 2 Silkon 2 Copper 2 MolyBERUM 2 VANADUM 2 Nickel	0.100 0.250 % 0.400 1.200 % 0.001 0.040 % 0.001 0.040 % 0.001 0.040 % 0.001 0.020 % 0.001 0.000 % 0.001 0.010 % 0.001 0.010 % 0.001 0.010 % 0.001 0.010 %	1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1		0.1000 0.4000 0.0010 0.0010 0.1000 0.0010 0.0010 0.0010 0.0010	0.1 0.4 0.001 0.001 0.1 0.001 0.001 0.001 0.0001 0.001	V	· · · · · · · · · · · · · · · · · · ·			9, 9, 9, 9, 9, 9, 9, 9, 9, 9, 9, 9, 9, 9		1(2(3(4(5(6(7(8(9(10(
2 Carbon 2 Manganese 2 Subhur 2 Phosphorus 2 Silcon 2 Copper 2 Chromium 2 MOLYBDENUM 2 Nickel 0 Carbon Equivaler	0.100 0.250 % 0.400 1.200 % 0.001 0.040 % 0.001 0.040 % 0.001 0.040 % 0.001 0.020 % 0.001 0.000 % 0.001 0.010 % 0.001 0.010 % 0.001 0.010 % 0.001 0.010 %	1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1		0.1000 0.4000 0.0010 0.0010 0.1000 0.0010 0.0010 0.0010 0.0010	0.1 0.4 0.001 0.001 0.1 0.001 0.001 0.001 0.0001 0.001	V				9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9 9		1(2(3(4(5(6(7(8(9(9(10(11(



Save the entries.

Select the line and press on "Usage Decision".

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	Monit_	А	Inspect	ion Lot	Mate	erial		В	atch	Pla	nt	Lot Qty	BUn	LT	ST	Start date C	hange usa		n (Ctrl+Shif	t+F5)
	000		400058							<u>Q01</u> ES		2.111		0		17.04.2020	17.04.20		P RREC SPRQ	_
	000		400058							<u>Q02</u> ES		2.111		0		17.04.2020	17.04.20		CALC SPRQ	
	000		400058	367647	4011	150202	251200	0	234720	<u>Q03</u> ES	01	2.111		0		17.04.2020	17.04.20		CALC SPRQ	
	000		400058	867648	4011	150202	251200	0	234720	Q04 ES	01	2.111	Τ	0	0	17.04.2020	17.04.20	20 REL	CALC SPRQ	
	000		400058	867649	4011	150202	251200	0	234720	Q05 ES	01	2.111	Τ	0	0	17.04.2020	17.04.20	20 REL	CALC SPRQ	
	000		400058	867650	4011	50202	51200	0	234720	Q06 ES	01	2.111	Τ	0	0	17.04.2020	17.04.20	20 REL	CALC SPRQ	
	000		400058	867651	4011	150202	251200	0	234720	Q07 ES	01	2.111	Τ	0	0	17.04.2020	17.04.20	20 REL	CALC SPRQ	
	000		400058	<u>367652</u>	4011	150202	251200	0	234720	Q08 ES	01	2.111	Τ	0	0	17.04.2020	17.04.20	20 REL	CALC SPRQ	
	000		400058	<u>367653</u>	4011	150202	51200	0	234720	Q09 ES	01	2.111	Τ	0	0	17.04.2020	17.04.20	20 REL	CALC SPRQ	
	000		400058	867654	4011	150202	251200	0	234720	Q10 ES	01	2.111	Τ	0	0	17.04.2020	17.04.20	20 REL	CALC SPRQ	
	000		400058	867655	4011	150202	251200	0	234720	Q11 ES	01	2.111	Τ	0	0	17.04.2020	17.04.20	20 REL	CALC SPRQ	
	000		400058	867656	4011	150202	251200	0	234720	012 ES	01	2.111	Τ	0	0	17.04.2020	17.04.20	20 REL	CALC SPRQ	
	000		400058	867657	4011	150202	51200	0	234720	Q13 ES	01	2.111	Τ	0	0	17.04.2020	17.04.20	20 REL	CALC SPRQ	
	000		400058	867658	4011	150202	51200	0	234720	014 ES	01	2.111	Τ	0	0	17.04.2020	17.04.20	20 REL	CALC SPRQ	
	000		400058	367659	4011	50202	51200	0	234720	Q15 ES	01	2.111	т	0	0	17.04.2020	17.04.20	20 REL	CALC SPRQ	

Select the UD Code (Either Accept Or Reject) accordingly.

	rd Usage Decision: Cl cts 68 Inspection Lo			ive quantity Complete insp	ection Administrative data	(H) Change hist
Inspection Lot Material Batch System Status	40005867645 40115020251200 0234720Q01 SMBL INSP RREC SPRQ	Billet 150X150 4	SP 12mtr		×	
nsp. End Date take No Defects Chars Relev C V L W	Characteristics Inspectio	Vechile	<pre>> Decision > 01 > 02 > 03 > 03 </pre> 04 04 04 04 04 04 04 04 04 04 04 04 04 05	Usage decisions 01 Goods receipt (Wareneingang) 02 Goods receipt (Warenausgang) 03 Production 04 Goods receipt from production Accept Other batch Other material Rejected Return Delivery Rework Scrapping Start 100% inspection Reject and start Q-activity Other usage decision (see the U Acceptance (automatic stock pu OS Goods receipt (Wareneingang)		S Data origi
Usage decision UD code Quality score FollowUpActn		SLED/BBD	> 07	07 Vendor audit (Lieferantenaudit) 09 Deadline monitoring (Terminüberw	.)	

Press on Inspected Lot Stock tab.

Usage decision	<u>E</u> dit	<u>G</u> oto	Extr <u>a</u> s	En <u>v</u> ironment	t Ins <u>p</u> ectio	n processing	S <u>y</u> stem	<u>H</u> elp	
				3 📀 🕄	**	111) *)	★. ₹.	😯 🔅
Record	d Usage	Decis	sion: St	ock					
Stock posting	g log 🛛 🔺	尾 Mat	erial doc	uments	💦 Stock	60 Inspectio	on Lot	(H) Chan	ge history
Inspection Lot	40005867	645						66	
Material	40115020	25120	0	Billet 150	X150 4 SP 12	2mtr		68 🖷	
Batch	02347200	01	SMBL					66	
System Status	UD ICC	O SPR	Q	1	UserStatus			i	
Insp. End Date	17.04.20	20							
Rake No				<u>_</u>	Vechile No.				
Defects C	haracteristic	s I	nspection	lot stock					
Insp. Lot Qty		2.111		TON		🗸 Ins	p. stock		
Sample size		0.000		TON					
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Quantity posted				To be	posted				
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To unrestricted	use 0	.000		2.111		SMBL	i i i i i i i i i i i i i i i i i i i	Document	
To scrap	0	.000					- 👯 🕻	Document	
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	Monit_	Α	Inspection Lo	t Material		Batch	Plant	Lot Qty	BUn	LT	ST	Start date	End Date	System Sta	tus
	000		40005867646	<u>40115020</u>	251200	0234720Q	02 ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ
	000		40005867647	40115020	251200	0234720Q	03 ES01	2.111	Т	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ
	000		40005867648	<u>40115020</u>	251200	02347200	04 ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ
	000		40005867649	40115020	251200	0234720Q	05 ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ
	000		40005867650	40115020	251200	0234720Q	06 ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ
	000		40005867651	40115020	251200	0234720Q	07 ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ
	000		40005867652	40115020	251200	0234720Q	08 ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ
	000		40005867653	40115020	251200	0234720Q	09 ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ
	000		40005867654	40115020	251200	0234720Q	<u>10</u> ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ
	000		40005867655	40115020	251200	0234720Q	11 ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ
	000		40005867656	40115020	251200	0234720Q	12 ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ
	000		40005867657	40115020	251200	0234720Q	13 ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ
	000		40005867658	40115020	251200	0234720Q	14 ES01	2.111	Τ	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ
	000		40005867659	40115020	251200	02347200	<u>15</u> ES01	2.111	Т	0	0	17.04.2020	17.04.2020	REL CALC	SPRQ